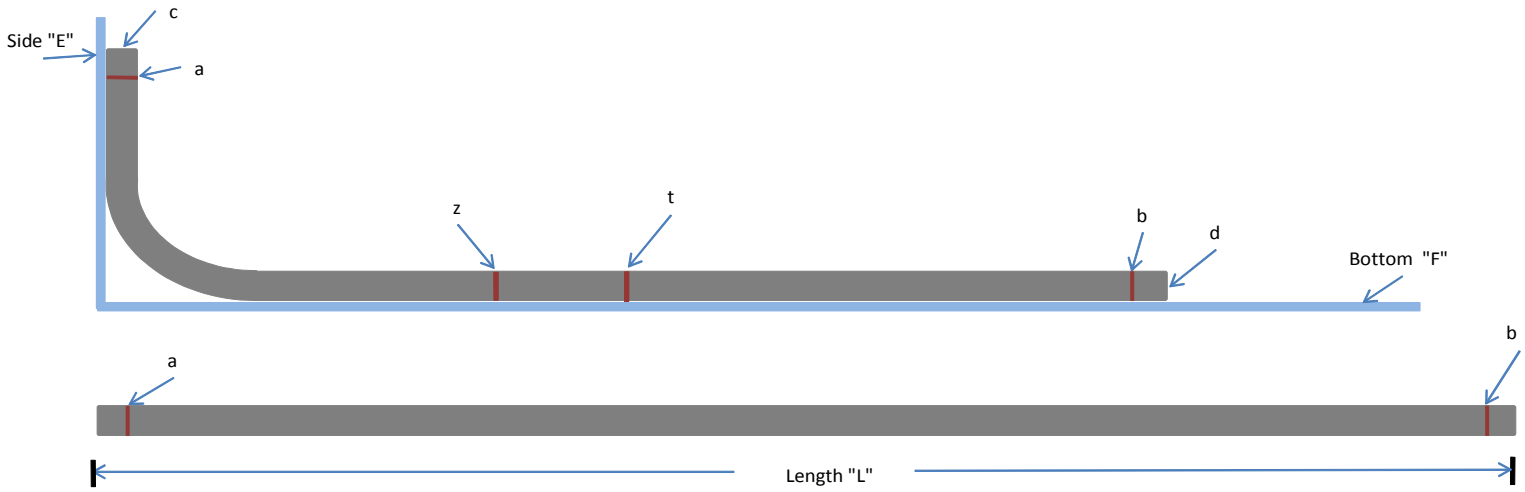
CONDUIT	Deduct	Length	Stub "FC"	Length "ED"	Travel	Gain	B to B	OD	DCOB	Travel Z	Travel T
Chicago .5"											
Chicago .75"											
Chicago 1"											
EMT .5"											
EMT .75"											
EMT 1"											
EMT 1.25"											
EMT 1.5"											
EMT 2"											
EMT 2.5"											
EMT 3"											
EMT 3.5"											
EMT 4"											
IMC .5"											
IMC .75"											
IMC 1"											
IMC 1.25"											
IMC 1.5"											
IMC 2"											
Rigid .5"											
Rigid .75"											
Rigid 1"											
Rigid 1.25"											
Rigid 1.5"											
Rigid 2"											
Rigid 2.5"											
Rigid 3"											
Rigid 3.5"											
Rigid 4"											
Robroy .5"											
Robroy .75"											
Robroy 1"											
Robroy 1.25"											
Robroy 1.5"											
Robroy 2"											
Robroy 3"											



a = Place mark on conduit before installing conduit in bender
b = Place mark on conduit before installing conduit in bender
z = Place mark on conduit at a stationary point at the back of the bender before bending 90 degree bend and enter value in the Travel z cell in chart
t = Place mark on conduit at a stationary point at the back of the bender after bending 90 degree bend and enter value in the Travel t cell in chart
Deduct = af
Length = L
Stub fc = cf
Length de = de
Travel = bz - bt
gain = (cf + de) - L
B to B = af - ((cf + de) - L)
OD = Outside diameter of conduit
DCOB = Distance from the Front of shoe to the point where the conduit starts to bend
Travel z = bz
Travel t = bt